

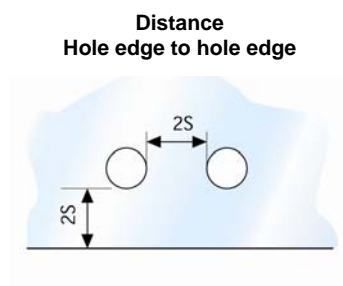
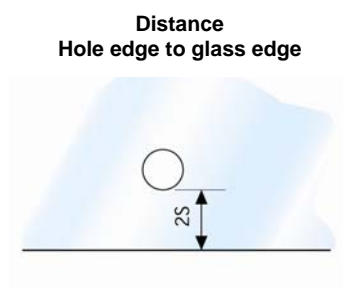
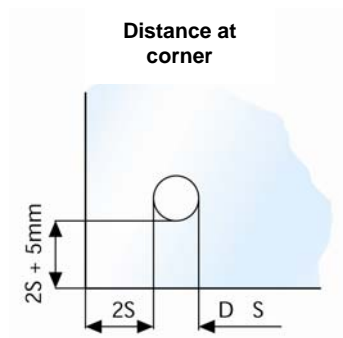
Production restrictions on holes

## Drilled holes

### Up to 12 mm Glass thickness

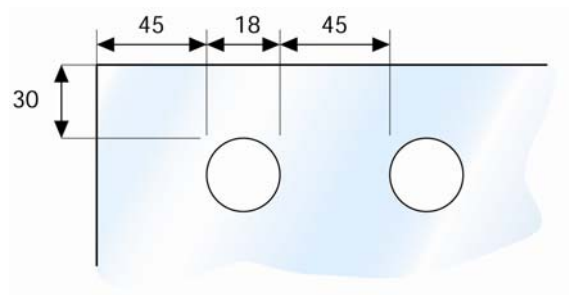
The hole diameter (D) must not be smaller than the glass thickness (S).

Should more than 4 holes be adjacent to each other then the distances will increase.

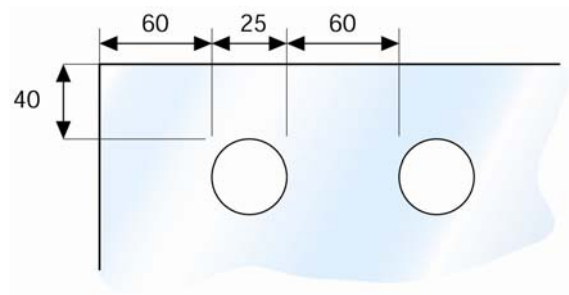


**Production restrictions on holes****Glass thickness 15 and 19 mm**

Hole diameter minimum of 18 resp. 25 mm, dependent on glass thickness and edge distance.



Glass thickness 15 mm



Glass thickness 19 mm